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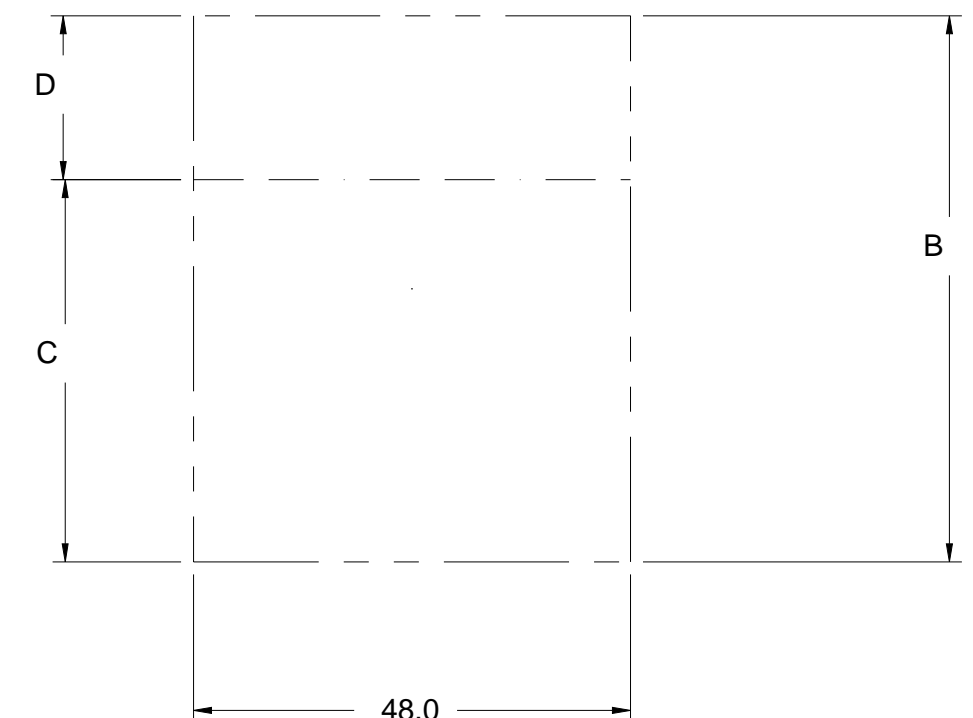
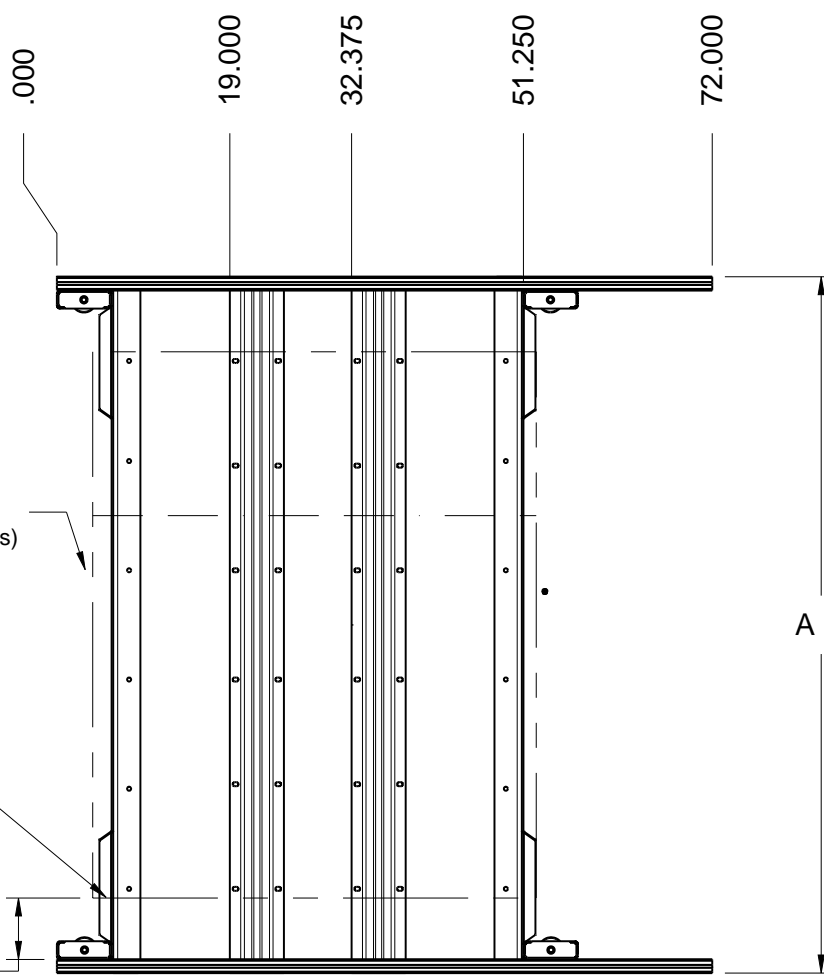
Table 1:

Item No.	Qty	Part Number	Description
1	2	000923-01	TABLE SIDE 48E
2	4	000919-01	TABLE LEG 6E
3	4	000770	TABLE GUSSET
4	2	See Table 2	TABLE SUPPORT UPPER
5	2	See Table 2	TABLE SUPPORT LOWER
6	2	See Table 2	TABLE SUPPORT CROSS
7	4	002926	LEVELER
8	4	000160-01	NUT HEX 5/ 8-11 Z5
9	66	002498	T-nut 5/ 16-18
10	50	000529	HCS 5/ 16-18 X 3/ 4 Z5
11	50	000848	Washer Flat 5/ 16 Z USS
12	42	004487	Washer Schnorr 5/ 16
13	26	001956-01	HCS 1/ 2-13 X 1 1/ 2 Z5
14	26	000440-01	NUT HEX 1/ 2-13 Z
15	50	000029-01	WASHER FLAT 1/ 2 USS Z
16	26	000588	WASHER LOCK 1/ 2 Z
17	8	001539-01	TABLE SIDE END CAP

NOTE:
Deck overhang should be: 1.75"
(or 2.75" for Automatic Tool Changer spindles)

Table Home
(0,0)

6.750
DECK
ONLY



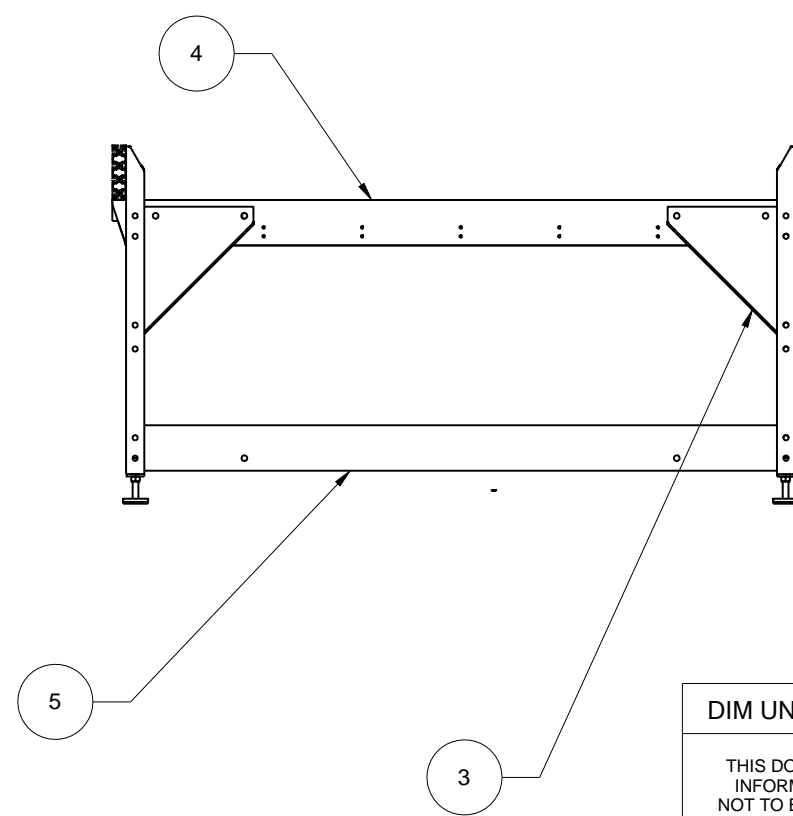
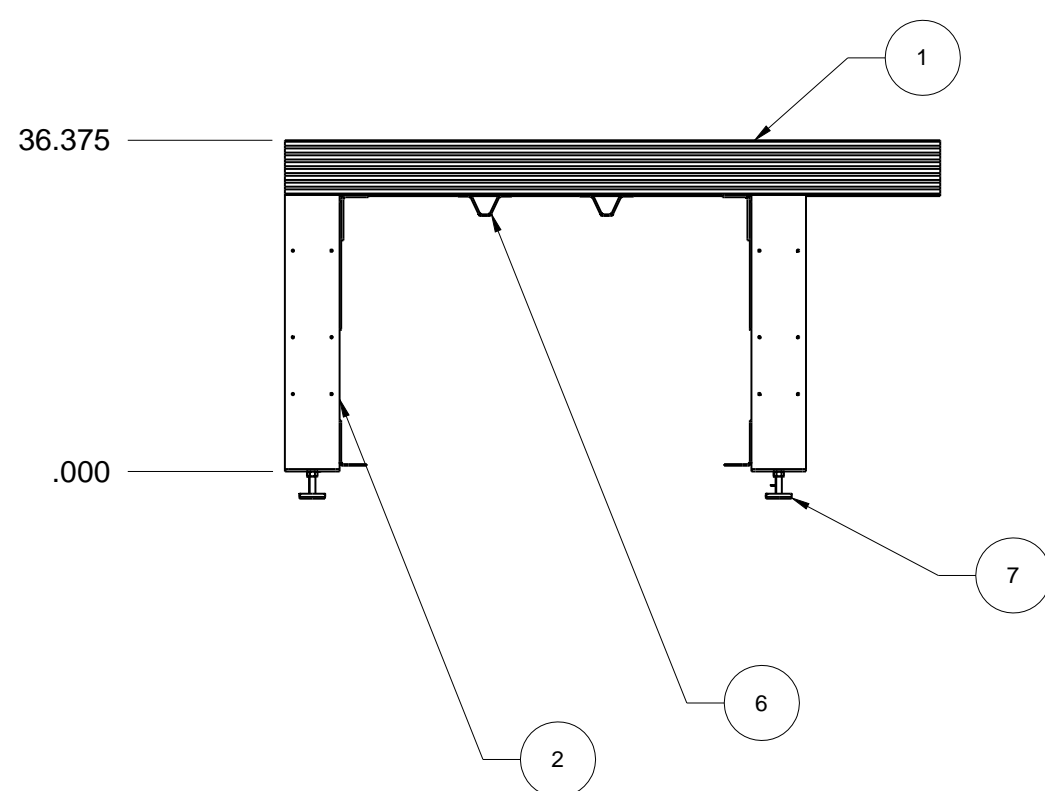
VIEW A
SEE NOTE 2

Table 2: Deck support parts and deck dimensions

Table Size	Table P/N	Dimension				Part Number		
		A	B	C	D	4	5	6
48-32-8S	10697-01	48.5"	32"	32"		002332-01	002333-01	003090-01
48-48-8S	10630-01	64.5"	48"	48"		000915-01	000921-01	000926-01
48-60-8S	10631-01	76.5"	60"	42"	18"	001486-01	001487-01	001485-01
48-72-8S	10696-01	88.5"	72"	48"	24"	001881-01	001882-01	001880-01

Table 3: Deck hardware quantity

Table Size	Bolt Carriage 3/8-16 X 1 1/2	Nut Hex 3/8 Z	Washer Flat 3/8 USS Z	Washer Lock 3/8 Z
	000953-01	000452-01	000444-01	000092-01
48-32-8S	24	24	24	24
48-48-8S	30	30	30	30
48-60-8S	36	36	36	36
48-72-8S	40	40	40	40



NOTES:
1. ALL DIMENSIONS ARE IN INCHES.
2. RECOMMENDED SIZE AND ORIENTATION OF DECK MATERIAL.

DIM UNITS: IN SCALE: NONE

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ShopBot
Durham, North Carolina

TABLE 48 8S

DRAWN KWP	DATE 5/9/11	CHECKED	APPROVED
SIZE C	DRAWING NUMBER SBG00382		REV 3
PART NUMBER SBG00382		SHEET 1 OF 1	

REV	CHG NOTICE	DATE	BY	REVISION DESCRIPTION
3	ECO 417	4/17/2017	DJP	Updated Leg and Table Position for PRS4

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